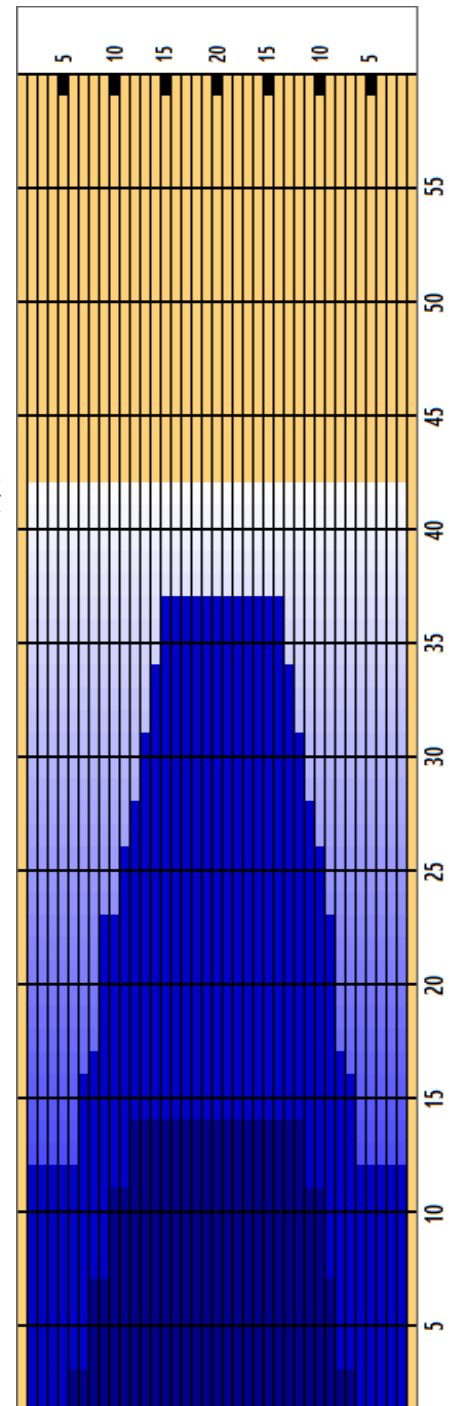


| | | | | | |
|----------------------|------------|--------------------|---------|--------------------|----------|
| Oil Pattern Distance | 42 | Reverse Brush Drop | 42 | Oil Per Board | 50 ul |
| Forward Oil Total | 10.45 mL | Reverse Oil Total | 18.8 mL | Volume Oil Total | 29.25 mL |
| Tank Configuration | Multi Tank | Tank A Conditioner | FIRE | Tank B Conditioner | ICE |

| | START | STOP | LOADS | SPEED | TANK | CROSSED | START | END | FEET | T.OIL |
|---|-------|------|-------|-------|------|---------|-------|------|------|-------|
| 1 | 2L | 2R | 2 | 14 | A | 74 | 0.0 | 1.9 | 1.9 | 3700 |
| 2 | 6L | 7R | 1 | 14 | A | 28 | 1.9 | 3.8 | 1.9 | 1400 |
| 3 | 8L | 9R | 2 | 14 | A | 48 | 3.8 | 7.7 | 3.9 | 2400 |
| 4 | 10L | 10R | 2 | 14 | A | 42 | 7.7 | 11.6 | 3.9 | 2100 |
| 5 | 12L | 12R | 1 | 18 | A | 17 | 11.6 | 14.1 | 2.5 | 850 |
| 6 | 2L | 2R | 0 | 18 | A | 0 | 14.1 | 22.0 | 7.9 | 0 |
| 7 | 2L | 2R | 0 | 22 | A | 0 | 22.0 | 30.0 | 8.0 | 0 |
| 8 | 2L | 2R | 0 | 26 | A | 0 | 30.0 | 42.0 | 12.0 | 0 |

| | START | STOP | LOADS | SPEED | TANK | CROSSED | START | END | FEET | T.OIL |
|----|-------|------|-------|-------|------|---------|-------|------|------|-------|
| 1 | 2L | 2R | 0 | 26 | B | 0 | 42.0 | 37.0 | -5.0 | 0 |
| 2 | 15L | 14R | 1 | 22 | B | 12 | 37.0 | 33.9 | -3.1 | 600 |
| 3 | 14L | 13R | 1 | 22 | B | 14 | 33.9 | 30.8 | -3.1 | 700 |
| 4 | 13L | 12R | 1 | 18 | B | 16 | 30.8 | 28.3 | -2.5 | 800 |
| 5 | 12L | 11R | 1 | 18 | B | 18 | 28.3 | 25.8 | -2.5 | 900 |
| 6 | 11L | 10R | 1 | 18 | B | 20 | 25.8 | 23.3 | -2.5 | 1000 |
| 7 | 9L | 9R | 3 | 14 | B | 69 | 23.3 | 17.4 | -5.9 | 3450 |
| 8 | 8L | 8R | 1 | 14 | B | 25 | 17.4 | 15.5 | -1.9 | 1250 |
| 9 | 7L | 7R | 2 | 14 | B | 54 | 15.5 | 11.6 | -3.9 | 2700 |
| 10 | 2L | 2R | 4 | 14 | B | 148 | 11.6 | 3.7 | -7.9 | 7400 |
| 11 | 2L | 2R | 0 | 14 | B | 0 | 3.7 | 0.0 | -3.7 | 0 |



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined

Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



| Item | 3L-7L:18L-18R | 8L-12L:18L-18R | 13L-17L:18L-18R | 18L-18R:17R-13R | 18L-18R:12R-8R | 18L-18R:7R-3R |
|------------------|----------------|----------------|-----------------|-----------------|----------------|----------------|
| Description | Outside:Middle | Middle:Middle | Inside:Middle | Middle: Inside | Middle:Middle | Middle:Outside |
| Track Zone Ratio | 3.38 | 1.4 | 1.03 | 1.01 | 1.39 | 3.48 |

